

PSM-400-SD

PARISON STRETCHING MACHINE

Parison stretching is an integral part of balloon blowing. Therefore Medical Production Technology Europe BV has put its innovative design capability into the build and design of the PSM-400-SD parison stretching machine.



KEY FEATURES

- 10" color touch panel interface with parameter setting and recipe control.
- Fast and powerful servo-controlled axis for repeatable and reliable stretching of the parison materials during the forming process.
- Innovative pre-heating system for better parison stretching results.
- Easy to change split die with stable and robust design for reliable production.
- The PSM-400-S built with a very high-quality benchmark resulting in a stable and robust design with minimal cost of ownership.
- Easy to use interfacing software with recipe control. Barcode scanners are support as standard. Software settings on first and second stretch.
- The design is optimized for use in cleanrooms and can be very easily wiped and cleaned due to the smooth and closed surfaces.

PARISON STRETCHING

The PSM-400-D is developed to be used together with the BFM-500-S Balloon Forming Machine.

The machine provides a split die technology parison stretching machine that gives optimal stretching results without some of the drawbacks of the current available machines.

The machine is fully servo controlled and can stretch parisons with forces up to 500N. An accurate and easy to control sensor system allows for a well defined secondary stretch and thus repeatable parisons. All parameters are recipe controlled.

An innovative pre-heating system ensures the stretching dies do not damage the parison material prior or during the stretching in any way.

This prevents pollution of the stretching dies and as such prevents down-time on the production lines and reject products.

The stretching dies can easily be removed and replaced with different dimensioned dies. The highly polished dies can be quickly made at your specific dimensional requests.

The machine is of very high build quality and combined with the Medical Production Technology Europe BV general design philosophy it is the perfect solution for your parison forming demands.

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PARISON STRETCHING MACHINE

TECHNICAL SPECIFICATION	PSM-400-SD
Stretch technology	Heated split die drawing principle
Split die material	Stainless tool steel with high polished draw cavity
Maximum tube diameter	6.5 mm (optional larger diameters possible)
Minimum parison length	7 mm (when using the transition sensor)
Maximum parison length	100 mm (when using the transition sensor)
Stretch force	500 N maximum.
Stretch speed	25 mm/s maximum (servo controlled)
Stretch length	400 mm maximum single sided
Clamping	Self-aligning clamp
Stretch Temperature	20 °C – 220 °C +/- 0.5 °C
Pre-heat system	20 °C – 220 °C +/- 0.5 °C with adjustable time and stroke
GUI	10" colour touch panel
Control software	Recipe based Password levels (operator, engineer, calibrator) Remote support option
Ethernet	2x
USB	4x
Required air pressure	7 bar minimum
Power supply	115 / 240VAC / 0.8kW
Safety systems	Covers with coded magnets and safety PLC circuit



Medical Production Technology is proud to be an MMT company – Leading provider of catheter balloon forming, folding and pleating, thermal bonding, and stent crimping solutions.

Medical Manufacturing Technologies (MMT) brings together applications expertise, technical solutions, and aftermarket support to revolutionize medical device manufacturing. [Learn more at mmt-inc.com](http://mmt-inc.com).